

bolt torque conversion chart pdf

Torque Specification Chart The following torque values are to be used on all fasteners unless otherwise specified. Lubricated refers to fasteners in the "As Received" condition, which is normally a light preservative oil coating on unplated fasteners and no oil coating on plated fasteners.

Section 10-1 Torque Specification Chart

Phone: 1-800-558-2808 Fax: 1-800-553-8769 www.imperialsupplies.com A55 FASTENER TORQUE CHARTS Imperial has made a concerted effort to provide accurate information in its catalog and on its web site, however Imperial assumes no responsibility for the accuracy of the information.

FASTENER TORQUE CHARTS

Torque Conversion Chart Metric to English Conversion Formula: Newton Meters x .73756 = Foot Pounds.
800-871-5022

Torque Conversion Chart Metric to English - AutoDrill

CONVERSION TABLES Torque applifast.com Steel Grade SAE 5 SAE 8 Socket Head Cap Screws Property Class 8.8 10.9 12.9 Socket Head Cap Screw Torque in Pound Foot or (Pound Inch) Torque in Newton Meter - Nm Lubed means cleaned, dry bolts, lubricated with standard medium viscosity machine oil. Lubricate all contact areas of the bolts and washers.

METRIC BOLT TORQUE TABLE - Applifast

Tightening Torque Tightening Torque Tightening Torque Tightening Torque The torque values can only be achieved if nut (or tapped hole) has a proof load greater than or equal to the bolt's minimum ultimate tensile strength. Clamp loads estimated as 75% of proof load for specified bolts. Torque values listed in foot-pounds

Torque-Tension Relationship for Metric Fasteners

What torque to apply is a generally asked question, but the answer depends on the variables of material, threads, class of fit, method of thread manufacture, and thread lubrication - in any. These values in the chart are offered only as a guide. AMERICAN BOLT CORP.

americanboltcorp.com

RECOMMENDED ASSEMBLY TORQUES SAE Grade 5 Bolts & Screws - UNF Thread Bolt Tension
Recommended Corresponding to Assembly 65% of Proof Load Torque lbf lbft 2010 8 3180 17 4840 30 6560
48 8840 74 11240 105 14170 148 20600 258 28100 410 36600 610 41100 771 51600 1075 63200 1448 To
convert lbf to kN: Multiply kN by 224.809 To convert lbft to Nm ...

RECOMMENDED ASSEMBLY TORQUES - Steelmasters - Bolts, Nuts

Bolt Torque Specs in Foot Pounds or (Inch Pounds) Size/Thread Grade 5 Grade 8 Grade ASTM-A574 Class
Tensile Torque Reference Chart Metric (ISO 898) - Inch (SAE J429) Note: These charts are provided as a
Reference only. Always refer to vehicle manufactures recommended Torque setting for the specific
application.

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